

VAISHAL PATLIPUTRA DUGDH UTPADAK SAHKARI SANGH LIMITED
PATNA DAIRY PROJECT
PHULWARISHARIE, PATNA 801505
An ISO 22000:2005 certified Organisation
PHONE : 2252542, 2252553, 2251622 ,Fax No 0612-2250325
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VPDUSS-SOP-8.5.1.2-01FO2

VPDUSS: PUR: FBD/Engg/PR/2300000180 7799

Date : 13-03-2023

Ref: R.F.Q FOR Piller Tupre Drill Machine ,Make-Surashtra Central Insusrie/Maan Technoplus / KR Panchal/Suitable in FBD.

Dear Sir,

We are interested in purchase the following Items. If you are interested, please quote your competitive rate addressed to Managing Director mentioning on the envelope quotation for Piller Tupre Drill Machine ,Make-Surashtra Central Insusrie/Maan Technoplus / KR Panchal/Suitable in FBD. Technical Specification attached Annexure-1. By so as to reach us before 25-03-23. The details of item is as follows:-
All rates must be F.O.R -FBD,Patna. On door delivary basis .

| S no | ITEM | Specification | Unit | Qty reqd. |
|------|--------------------------|--|------|-----------|
| 1 | Piller Type Drill Machin | Details Attached as Annexure-01 (Sno-01 to 15) | Set | 1 |

New bidder who are previously not registrade with Patna Dairy Project have to submit following paper with Quotation .

Enclosed as above

- 1 Copy of Registrasation under shop and Establishment act / factory lience
- 2 Copy of GST Regastration
- 3 Copy of PAN
- 4 Minimum 3 years experience in same trade
- 5 Manufacturing authorization letter if any

Please feel free to contact the undersenged for further clarification or additional information , if needed.

Thanking you,


Yours faithfully,

Manger (Pur.)

Annexure-01

TECHNICAL SPECIFICATION FOR PILLAR TYPE DRILLING MACHINE :

| Sl. No. | Specification | Drill machine with Double Gear & Fine Feed. | Make |
|---------|-------------------------------------|---|--|
| 1 | Drilling Capacity | 25 mm | Saurashtra Central Industries / Maan technoplus/ KR Panchal / Suitable. |
| 2 | Column Diameter | 90 mm | |
| 3 | Spindle Centre to back distance | 225 mm | |
| 4 | Spindle nose to table distance | 830 mm | |
| 5 | Spindle nose to base distance | 1000 mm | |
| 6 | Taper in Spindle | MT 3 | |
| 7 | Number of Speed | 8 Speed | |
| 8 | Range of Speed | 96 - 3200 RPM | |
| 9 | Table Size | Round 336 mm | |
| 10 | Base Size (Mechanical Area) | 325 x 290 mm | |
| 11 | Over all Base Size | 550 x 375 mm | |
| 12 | Spindle Travel | 175 mm | |
| 13 | V-Belt Section | Suitable | |
| 15 | Motor 1440 RPM 3 Phase 440 Volts | 1 HP | |


11/03/2023
I/C (Engg.)